Acc Fix 312 Pumice Brick

Construction Chemicals > Waterproofing Products > Pumice Brick Adhesive Mortar



Description: ACC Fix 312 pumice brick is a cement-based, single-component, polymer-modified, high-performance adhesive mortar for pumice brick.

■ Fields of Application

- Indoors and outdoors
- Used for laying building elements with high water absorption rates, such as aerated concrete and bricks

Advantages

- Provides good performance with high adhesion
- Offers ease of use with adequate working and open times
- Saves time and labor compared to traditional mortar
- Does not dry quickly

Surface Preparation

The surface to be applied must be free from oil, dirt, rust, and all loose materials.

Preparation of Mortar

25 kg of ACC Fix 312 pumice brick adhesive is mixed with approximately 6-8 liters of clean water using a low-speed mixer or trowel to prevent lumps. The prepared mortar should rest for 5-10 minutes and then be mixed again before use. The mixture should be used within 1 hour.

B Application

The areas where the first row of pumice brick meets the concrete should be pre-moistened, and the first row should be laid level. The prepared mortar should be applied to horizontal and vertical surfaces using a notched trowel. Joint thicknesses should not exceed 3 mm. The placed pumice brick block should be settled by tapping with a plastic mallet from the top and side. During the laying process, the junctions of columns and walls with pumice bricks should be secured with ACC Fix 312 pumice brick.

4 Precautions

- The application area should be protected from direct sunlight, wind, rain, and frost
- Do not add water or powder to mortar that has exceeded its working time
- At the end of the application, all tools used should be washed with water

Storage Life

At least 12 months in unopened packaging, protected from frost.

6 Packaging

25 kg PE-reinforced kraft bags.





TECHNICAL DATAS

Composition Mineral fillers, polymer-modified additives, and cement

Appearance Grey powder

Application Temperature (+5°C) - (+35°C)

TPowder Unit Volume Weight 1,60 kg/l $\,$

Wet Unit Volume Weight 1,75 kg/l)

Rest Time 5 - 10 dakika

Adjustability Time 15 minutes

Pot Life 2,5 - hours

Compressive Strength \geq 2,5 N/mm²

Capillary Water Absorption Value $\leq 0.1 \text{ kg/m}^2\text{h}^{0.5}$

Water Vapor Permeability Class I; Sd < 5 (Sd: Equivalent air layer thickness)

Shelf Life 12 months in unopened packaging in a dry environment