Epofloor EB 716

Construction Chemicals > Floor Coverings > Epoxy-Based Products



A two-component, solvent-free, self-levelling epoxy flooring material.

■ Areas of Use

- Indoor floor applications
- Exhibition areas, shopping malls, stores
- Food production facilities
- Chemical industry facilities
- Enclosed parking lots
- All epoxy floor coatings where non-slip is required

Advantages

- Solvent-free
- Provides seamless coating
- High resistance to chemicals
- Excellent adhesion
- High mechanical strength and abrasion resistance
- Hygienic; does not dust
- Provides smooth surfaces
- Easy to clean

Surface Preparation

The surface to be applied must be free of oil, dirt, and old paint. Cracks should be opened, cleaned, and filled with epoxy mortar. Ensure that the relative humidity in the air is below 85% and the moisture content of the surface to be applied is below 5%. Concrete surfaces must have gained their minimum 28-day strength. The surface should be polished with special polishing machines before application, and the slurry or dust layer should be vacuumed. In ceramic or similar floor applications, ceramics should adhere perfectly to the floor, joints should be repaired after polishing, and the subfloor should be reinforced with epoxy primer and special mesh. Priming should be done with Epoprime EB 710 or Epoprime EB 712. If there are irregularities greater than 1mm on the surface, they should be filled with silica sand mixed with primer.

Application

After surface preparation, priming, sanding, and intermediate coat application, the product is poured onto the surface and spread with a toothed trowel. The surface is rolled with a spiked roller to remove air bubbles.

Preparation of the Mixture

Add 5 kg of B component (hardener) to 19 kg of A component (epoxy resin) and mix with a low speed mixer for 3-4 minutes until a homogenous consistency is obtained. Mixing should not be done by hand. In the intermediate coat (stripping coat), depending on the thickness of the application, silica sand should be added and mixed for another 5 minutes.

Points to Consider

- Avoid application at temperatures below +7°C and above +35°C.
- Concrete temperature should not exceed 45°C.
- If ambient temperature is above 35°C, apply quickly and reduce the amount of mixture to be used at once.
- Do not add water or similar materials to the mixture.
- Working and curing times of epoxy resin-based products depend on ambient and surface temperatures.
- At low temperatures, viscosity increases, consumption increases, and reaction time is prolonged.
- At high temperatures, viscosity decreases, and working time is shortened
- Avoid application on frozen surfaces, surfaces at risk of freezing within 24 hours, or areas exposed to direct sunlight and wind.
- Do not touch the surface and prevent contact with water for at least 24 hours after application.

Packaging

24 kg set (19 kg + 5 kg) in cans.

Storage Life

At least 12 months in sealed packaging and protected from freezing.

Consumption Rate

 $500 \, g/m^2$

Depending on surface condition and coating thickness Intermediate coat epoxy self $600 - 1000 \, \text{g/m}^2$







EPOFLOOR EB 716

 Structure of the Material
 Epoksi Reçine

 Component B
 Sertleştirici

Mixing Ratio 19 kg A Bileşeni / 5 kg B Bileşeni

Mixture Density ~1,55 kg/l (20°C)

Application Thinner Not thinned

Application Method Brush, Roller, Textured Roller

Pot Life 30-35 minutes (23°C)

Adhesion Strength > 3 N/mm²

Drying Time

 Touch Dry
 6-8 hours (23°C)

 Recoatable
 24 hours (23°C)

 Full Cure
 7 days (23°C)

Packaging 24 kg set (19 kg tin bucket, 5 kg tin bucket)